

## Nanoscience for environmental remediation: A Review

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### Abstract

A number of nanosized advanced materials have been synthesized for photocatalysis using different techniques. These catalysts find applications in environmental remediation, sterilization, hydrogen production and renewable energy. Nanophotocatalyst has been used successfully for the treatment of hazardous materials such as industrial effluents containing dyes. The study of composition, surface area, shape, size and nanostructure of these photocatalyst may help in current and further development of photocatalysts for environmental remediation.

**Key words:** Nano materials, Remediation, Nano-photocatalyst, Nanoscience

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### 1. Introduction

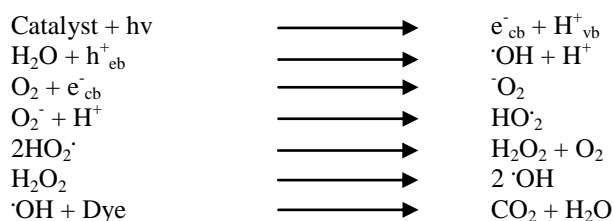
Polluted waste water plays significant role in environmental pollution. Industrial effluents contain different chemicals especially synthetic dyes which are carcinogenic in nature [1]. Some dyes decompose aerobically and anaerobically resulting in the formation of carcinogenic compounds [2,3]. Classical techniques which are still in use to decontaminate polluted water include adsorption [4,5], chlorination [6,7], coagulation [8,9], ion flotation [10], membrane process [11,12], sedimentation [13] and solvent extraction [14,15]. The end products of these techniques need to be processed further for complete purification. There are newer advanced oxidation processes which can be used to degrade harmless products and into carbon dioxide and water [16]. These include biodegradation [17,18], fenton [19,20], photofenton [21,22], photocatalytic [23,24] radiation [25-27], sonolysis [28-30], ozonation [31] and UV photocatalytic processes [32,33]. These advanced oxidation processes are better than chemical ones however these are much costly. Evolution of a new branch of science known as nano science has completely replaced the previous technologies due to the following reasons

- i) Nanomaterials completely mineralize most of organics and are inexpensive [34].
- ii) Semiconductors remove completely organic matter from polluted water [35].

- iii) Nanophotocatalyst are non-toxic, non-corrosive and stable chemically and thermally [36].
- iv) Photocatalyst are easily available, inexpensive and stable to corrosion in the presence of water and chemicals [37].

### 2. Mechanism of photocatalysis

A nanophotocatalyst when exposed to light valance band electrons absorb energy and transfer to conduction band producing an electron-hole pair [38].  $h^+_{vb}$  reacts with  $H_2O$  to give  $\cdot OH$  and  $e^-_{cb}$  react with dissolved  $O_2$  to give  $\cdot O_2$  [39]. These active radicals are responsible to decompose dye. The mechanism of the photocatalytic degradation is as under.



### 3. Synthesis techniques

There are several techniques to synthesize nanophotocatalysts.

### 3.1. Ball-milling or High Energy Ball-milling

Transition metal oxides, borides, carbides and silicides can be synthesized by ball milling which is also known as mechano chemical method. Different alloy composite can also be obtained by mechanical activation in ball mills e.g. metal alumina composites [40]. We can prepare nanosized particles by alloying mechanically in ball mills. High energy ball mills are indispensable in material science and engineering [41]. Nano crystalline powders with new and unusual properties can be prepared by ball milling which is a good state processing method [42]. Powdered particles are broken and welded repeatedly forming nano structured alloys in ball mills [43]. Nanoparticles prepared by this technique are given in Table 1 [44 - 48].

### 3.2. Hydrothermal technique

Nanoparticles can also be synthesized by this technique which is also known as solvo-thermal technique [49]. The reactions are carried out in an autoclave at a pressure of 2000 pounds per square inch and a temperature of 200°C or higher. Nanoparticles prepared by this method show better crystallinity and grain size [50]. Nanophotocatalyst with specific sizes and morphology can be synthesized by continuous hydrothermal technique [51]. Reaction kinetics can be increased by microwave heating during hydrothermal technique [52]. Microwave hydrothermal technique needs lower temperature as 150°C and shorter time as 25 min as compare to conventional hydrothermal technique. It is also a single step, fast and easy technique for the preparation of nanophotocatalysts some of which are given in Table 2 [53-82].

### 3.3. Sole-gel technique

This method is one of the most popular processes for producing nanophotocatalyst mentioned in several books [83,84]. Over the years, solution precipitation and sol-gel processing have come to be used interchangeably, mostly by people on the fringes of the technical community. There are distinct differences between the two methods, as will be made clear below. Transition metal precursor is hydrolyzed with water and product is allowed to react to form precipitates, which are washed, dried and calcined at elevated temperatures to form nanocrystals of metal oxides. Smaller particles can be produced by slow and controlled hydrolysis and base catalyzed condensation reaction form denser particles. Nanophotocatalyst prepared by this technique are given in Table 3 [85-116].

### 3.4. Chemical co-precipitation

A facile and convenient method to prepare nanoparticles is chemical co-precipitation technique. Two or more soluble salts solutions are mixed in a definite ratio and co-precipitated with a base solution under inert atmosphere [117]. Solutions of two or more water soluble salts of metals are dissolved in water, mixed and co-precipitated with alkali very slowly (in approximately 2 hours). Afterwards the resulting solution was stirred for 6 hours. The precipitate thus formed were filtered, washed, dried and sintered at about 400-600°C for 4-6 hours [118].

Composition shape and size of nanophotocatalyst can be controlled by the following factors:

- i) Type of the base and mixing rate.

- ii) Ionic strength of mixture solution and addition sequence
- iii) Bubbling of nitrogen gas
- iv) pH of the medium
- v) Reaction temperature
- vi) Nature of salts used (chlorides, sulphates or nitrates).

An increase in mixing rate decreased the size of nanophotocatalyst [117]. It is a simple method which takes place at lower temperature than hydrothermal or thermal decomposition. Solvent used is environmental friendly and yield is high. Nanophotocatalyst prepared by this technique are given in Table 4 [119-132].

### 3.5. Reverse Micelle technique

Micro emulsion of oil in water is used to prepare uniform sized nanoparticles [133,134]. This emulsion contains three components oil, water and surfactant which form thermodynamically stable, single phase, isotropic transparent solution. The reacting reagents are present in nano water droplets surrounded by surfactant molecule. These water droplets containing reagents coalesce rapidly allowing mixing and precipitating the nanoparticles. Nano droplets of water solution are spherical and surrounded by surfactant molecular wall which act as a cage of growing particles. The size of precipitated molecule changes with size of water pool in micelle [117]. Mono dispersed nanoparticles of different morphologies and sizes can be synthesized by this technique. This method is costly and have low yield. Nanophotocatalyst prepared by this technique are given in Table 6 [135-138].

### 3.6. Calcination

This is a high temperature technique. In this method volatile fraction is removed and phase transition as well as thermal decomposition takes place. This reaction is usually performed below the melting points of the reactants. Ores and other materials which need thermal decomposition are used in this method [132]. Calcination can take place at different temperatures depending upon the material to be calcined as Liu et al 2010 synthesized N/Zr-TiO<sub>2</sub> at 300, 400 and 500°C for 2 hr [139]. Some nanophotocatalysts prepared by calcination are given in Table 6. [140-142]

### 3.7. Other Techniques

Nanophotocatalysts are synthesized by other techniques are given in Table 7 [143- 199].

## 4. Dye Degradation study techniques

Various qualitative and quantitative techniques are used depending on the nature of pollutant and their degraded products. These are generally the instrumental techniques for example:

- i) UV-Vis spectroscopy
- ii) HPLC (High Performance Liquid Chromatography)
- iii) Ion Chromatography

- iv) Capillary electrophoresis
- v) FTIR (Fourier Transform Infra-Red Spectroscopy)
- vi) NMR (Nuclear Magnetic Resonance Spectroscopy)

**Table 1.** Nanophotocatalyst synthesized by ball-milling and their applications

Nanocatalyst	Application/Degradation	Reference
InVO <sub>4</sub>	Organic pollutant	[44]
TiO <sub>2</sub>	Organic pollutant	[45]
SiOC/ZnO	Methylene Blue	[46]
LiFe(WO <sub>4</sub> ) <sub>2</sub>	Methylene Blue	[47]
Cs <sub>0.68+x</sub> Ti <sub>1.83-x</sub> Fe <sub>x</sub> O <sub>4</sub>	Methylene Blue	[48]

**Table 2.** Nanophotocatalysts synthesized by hydrothermal technique and their applications

Nanocatalyst	Application/Degradation	Reference
ZnIn <sub>2</sub> S <sub>4</sub>	Water reduction	[53]
TiO <sub>2</sub> /SiO <sub>2</sub>	Methylene Blue	[54]
La <sub>2</sub> Ti <sub>2</sub> O <sub>7</sub>	Methyl Orange	[55]
ZnS/MMT	Eosin B	[56]
Sn <sup>4+</sup> -TiO <sub>2</sub>	Malachite Green	[57]
ZnO/(La,Sr)CoO <sub>3</sub>	Methyl Orange	[58]
	4-Chlorophenol	
TiO <sub>2</sub>	Energy application	[59]
MoS <sub>2</sub>	Phenol	[60]
MoS <sub>2</sub> /TiO <sub>2</sub>		
K <sub>0.3</sub> Ti <sub>4</sub> O <sub>7.3</sub> (OH) <sub>1.7</sub>	Methylene Blue	[61]
K <sub>4</sub> Nb <sub>6</sub> O <sub>17</sub>	Acid Red G	[62]
Fe <sup>+3</sup> -TiO <sub>2</sub>	Malachite Green	[63]
Sr <sub>2</sub> Ta <sub>2</sub> O <sub>7</sub>	Water splitting	[64]
Au/TiO <sub>2</sub> , Pd/TiO <sub>2</sub>	Methyl Alcohol	[65]
TiO <sub>2</sub> /SiO <sub>2</sub> /NiFe <sub>2</sub> O <sub>4</sub>	Violet 5B	[66]
ZrO <sub>x</sub> /ZnO	Endocrine	[67]
Fe-TiO <sub>2</sub>	Phenol	[68]
Ag/ZnO	Organic pollutant	[69]
C-Zn(OH) <sub>2</sub> V <sub>2</sub> O <sub>7</sub>	Methylene Blue	[70]
TiO/Sulfanilic acid	Cango Red	[71]
N-TiO <sub>2</sub>	Methyl Orange	[72]
CeO <sub>2</sub>	Amido Black,	[73]
	Acridine Orange	
ZnO/SnO <sub>2</sub>	Methyl Orange	[74]
BiVO <sub>4</sub> /Bi <sub>2</sub> O <sub>2</sub> CO <sub>3</sub>	Rhodamine B	[75]
W/TiO <sub>2</sub>	2-Chlorophenol	[76]
ZnO/Au	Methylene Blue	[77]
Ag/AgCl	Phenol	[78]
CNTs/P-TiO <sub>2</sub>	Methyl Orange	[79]
CdS/La <sub>2</sub> Ti <sub>2</sub> O <sub>7</sub>	Methyl Orange	[80]
Ce-TiO <sub>2</sub>	Glyphosate	[81]
SnS <sub>2</sub>	Methyl Orange	[82]

**Table 3.** Nanophotocatalysts synthesized by sol-gel technique and their applications

<b>Nanocatalyst</b>	<b>Application/Degradation</b>	<b>Reference</b>
WO <sub>x</sub> -TiO <sub>2</sub>	Methylene Blue	[85]
TiO <sub>2</sub> /Bentonite	Cationic Azo dye	[86]
TiO <sub>2</sub> /MMT	Phenol	[87]
M/TiO <sub>2</sub>	Phenol	[88]
Ag-TiO <sub>2</sub>	Reactive yellow 17	[89]
C <sub>8</sub> H <sub>3-x</sub> PW <sub>12</sub> O <sub>40</sub> /TiO <sub>2</sub>	Methyl Orange	[90]
RE/TiO <sub>2</sub>	Direct Blue	[91]
Zn-Bi <sub>2</sub> O <sub>3</sub>	Methylene Blue	[92]
WO <sub>x</sub> /TiO <sub>2</sub>	Phenol	[93]
RE/TiO <sub>2</sub>	Direct Blue	[94]
BiFeO <sub>3</sub>	Rhodamine B	[95]
TiO <sub>2</sub> /SiO <sub>2</sub>	Congo Red	[96]
Ag/V-TiO <sub>2</sub>	Rhodamine B	[97]
TiO <sub>2</sub> /ZrO <sub>2</sub>	Methyl Orange	[98]
B,Y/TiO <sub>2</sub>	Phenol	[99]
N-TiO <sub>2</sub>	Alizarin Red S	[100]
TiO <sub>2</sub>	Acid Red 27	[101]
V-TiO <sub>2</sub> -MMT	Sulpho-Rhodamine B	[102]
TiO <sub>2</sub> /C	Reactive Dyes	[103]
BiFeO <sub>3</sub> /BFO	Water splitting	[104]
TiO <sub>2</sub> MT-150A	Methyl Orange	[105]
Er <sup>+3</sup> /TiO <sub>2</sub>	Orange I & Methylene Blue	[106]
Ag,Pt,Au-TiO <sub>2</sub>	Chlorophenol	[107]
H <sub>3</sub> PW <sub>12</sub> O <sub>40</sub> /TiO <sub>2</sub>	Rhodamine B	[108]
P-TiO <sub>2</sub>	Rhodamine B	[109]
Y <sup>+3</sup> /TiO <sub>2</sub>	Methyl Orange	[110]
H <sub>3</sub> PW <sub>12</sub> O <sub>40</sub> /ZrO	Different dyes	[111]
La or Eu /TiO <sub>2</sub>	Methylene Blue	[112]
TiO <sub>2</sub>	Methyl Orange	[113]
H <sub>3</sub> PW <sub>12</sub> O <sub>40</sub> -Y-TiO <sub>2</sub>	Methyl Orange	[114]
TiO <sub>2</sub> /Al-MCM-40	Methyl Orange	[115]
Nd/TiO <sub>2</sub> -SiO <sub>2</sub>	Methyl Orange	[116]

**Table 4.** Nanophotocatalyst synthesized by chemical co-precipitation and their applications

Nanocatalyst	Application/Degradation	Reference
TiO <sub>2</sub> -ZnFe <sub>2</sub> O <sub>4</sub>	Phenol	[119]
M(OH) <sub>x</sub> /TiO <sub>2</sub>	Methylene Blue	[120]
Fe <sub>2</sub> O <sub>3</sub> /SnO <sub>2</sub>	Acid Blue 62	[121]
NiO-Bi <sub>2</sub> O <sub>3</sub>	Methylene Blue	[122]
ZnO/Mg-Al-CO <sub>3</sub> LDHs	Acid Red I	[123]
ZnO/CuO	Rhodamine B	[124]
Zn <sub>1-x</sub> Cu <sub>x</sub> S	Cango Red	[125]
Zn <sub>1-x</sub> Ni <sub>x</sub> S		
WO <sub>x</sub> /TiO <sub>2</sub>	Acid Orange 7	[126]
Fe <sub>3</sub> O <sub>4</sub> -HAP	Diazinon	[127]
Mn/ZnO	Cresols	[118]
Zn-Al-In(MMO)	Methylene Blue	[128]
Co/ZnO	Methylene Blue	[129]
BSA/CdS	Methylene Blue	[130]
CoFe <sub>2</sub> O <sub>4</sub> -Cr <sub>2</sub> O <sub>3</sub> -SiO <sub>2</sub>	Methylene Blue	[131]
Fe <sup>+3</sup> -TiO <sub>2</sub> -Zeolite	Methyl orange	[132]

**Table 5.** Nanophotocatalysts synthesized by Reverse Micelle technique and their applications

Nanocatalyst	Application/Degradation	Reference
CdS/TiO <sub>2</sub>	Phenol	[135]
ZnS/TiO <sub>2</sub>	Parathion-methyl	[136]
Ag/TiO <sub>2</sub>	Phenol	[137]
CdS/TiO <sub>2</sub>	Reactive Black 5	[138]

**Table 6.** Nanophotocatalysts synthesized by calcination technique and their applications

Nanocatalyst	Application/Degradation	Reference
Ag-TiO <sub>2</sub> /MMT	Methylene Blue	[140]
S/TiO <sub>2</sub>	Nitrite	[141]
NaTaO <sub>3-x</sub> -N <sub>x</sub>	Methylene Blue	[142]
BiFeO <sub>3</sub>	Rhodamine B	[95]
Zn/SrTiO <sub>2</sub>	Water splitting	[30]
Fe <sup>+3</sup> -TiO <sub>2</sub> -Zeolite	Methyl orange	[132]

**Table 7.** Nanophotocatalyst synthesis by other techniques and their applications

Nanocatalyst	Synthesis Technique	Application/Degradation	Reference
ZnO/TiO <sub>2</sub>	Non-hydrolytic	Methylene Red	[143]
TiO <sub>2</sub>	EFISPS method	Acid Red 44/Phenol	[144]
Fe-Lap-RD	Ion exchange	Acid Black 1	[145]
TiO <sub>2</sub>	Thermal decomposition	Diuron	[146]
TiO <sub>2</sub> /Pt	Microwave irradiation	Methyl Red	[147]
ZnO	Wet-chemical	Methylene Blue	[37]
Ba <sub>5</sub> Ta <sub>4</sub> O <sub>15</sub>	Ion exchange	Rhodamine B	[148]
TiO <sub>2</sub>	Immobilization	Methyl Red	[149]
SiO <sub>2</sub> /Bi <sub>2</sub> S <sub>3</sub>	Chemical	Methyl Blue	[150]
Ag/TiO <sub>2</sub>	Liquid impregnation	Acid Red 88	[151]
N-SiO <sub>2</sub> /TiO <sub>2</sub>	Hydrolysis	Orange II	[152]
TiO <sub>2</sub> -ZnO	Ultrasonic precipitation	Basic Blue 41	[153]
RE/TiO <sub>2</sub>	Wet impregnation	Methylene Blue	[154]
Ln <sub>2</sub> Ti <sub>2</sub> O <sub>7</sub>	Citric acid Precursor	Methylene Blue	[155]
TiO <sub>2</sub> /ZnS	Chemical Deposition	Methylene Blue	[156]
TiO <sub>2</sub> -pyr / Fe-pyr	Chemisorption	Rhodamine B	[157]
Au/TiO <sub>2</sub>	X-ray Radition	Synchrotron	[158]
ZnO-Au	Flame Spery	Methylene Blue	[159]
RE/TiO <sub>2</sub>	One step-one part	Orange II	[160]
TiO <sub>2</sub> /P-3-HT	Blending	Methyl Orange	[161]
ZnO-TNTs	Chemical Facile	Rhodamine B	[162]
Fe-Co-TiO <sub>2</sub>	Steric acid Gel	Rhodamine B	[163]
TiO <sub>2</sub> /ZrO <sub>2</sub>	Evaporation Induced	Rhodamine B	[164]
Chitosan/CdS	Simulating Bio-Mineralysation	Cango Red	[165]
Au/WO <sub>3</sub>	Rf Magnetron Sputtering	Methylene Blue	[166]
ZnO/TiO <sub>2</sub>	Nanorods	Methylene Blue	[167]
ZnO	Pyrolysis	Rhodamine B	[168]
ZnO	Flame-Spery Pyrolysis	Methylene lue	[169]
Ag/ZnO	Wet-Chemical	Methylene Blue	[170]
NiO/Ag/NbO <sub>3</sub>	Wet Impregnation	Methylene Blue	[171]
ZnO/SiO <sub>2</sub>	Chemical synthesis	Acid Red	[172]
Cu <sub>x</sub> S/TiO <sub>2</sub>	Photochemical	Methylene Blue, Methyl Orange	[173]
Ag-TiO <sub>2</sub>	Photoreduction	Safdamine-O	[174]
Pt/TiO <sub>2</sub>	Photodeposition	Crystale Violet	[175]
Bi <sub>2</sub> SiO <sub>5</sub>	Dip Coating	Mthyl Orange	[176]
W-TiO <sub>2</sub>	Liquid pahse Deposition	Dodecyl Benzene Sulphonic Acid	[177]
Ag-AgI/Fe <sub>3</sub> O <sub>4</sub> @SiO <sub>2</sub>	Deposition-Precipitation	Rhodamine B 4-Chlorophenol	[178]
Ag-ZnO	Microwave	Cyanide	[179]
CeO <sub>2</sub> -ZnO	Electrospining	Rhodamine B	[180]
Y <sub>2</sub> InSbO <sub>7</sub> , Y <sub>2</sub> GdSbO <sub>7</sub>	Chemical synthesis	Rhodamine B	[181]
WO <sub>3</sub> /TiO <sub>2</sub>	Template	Methylene Blue	[182]
CdS-Zeolite	Precipitation	Crystal violet	[183]
TiO <sub>2</sub> /Ni	Coating	Organic pollutants	[184]
Mn-BiOCl	Hydrolytic	Malachite Green	[185]
CuO-ZnO	Wet-impregnation	Acid Red 88	[186]
WO <sub>3</sub> /BiOCl	Hydrolytic	Rhodamine B	[187]
ZnO	Facile precipitation	Methylene Blue	[188]
Zr-I-TiO <sub>2</sub>	Hydrolytic	Methyl Orange	[189]
Zr/TiO <sub>2</sub>	Gel to Crystalling	Ethidium brimide	[190]
ZnO	Chemical	Mehtyl Orange	[191]
Ag/T-ZnOW	Photodeposition	Methyl Orange	[192]
CuO/T-ZnOW	Photodeposition	Mehtyl Orange	[193]
Fe <sub>3</sub> O <sub>4</sub> @SiO <sub>2</sub> @MS (M = Pb,Zn or Hg)	Wet-chemical	Rhodamine B	[194]
Fe <sub>3</sub> O <sub>4</sub> /ZnO	Facile two step startegy	Methyl Orange	[195]
Ag/MWNTs	Photoreduction	Rhodamine B	[196]
Ag/ZnO	Liq-Liq two phase	Methyl Orange	[197]
MgFe <sub>2</sub> O <sub>4</sub> /TiO <sub>2</sub>	Mixing-annealing	Rhodamine B	[198]
TiO <sub>2</sub> /TR	Interclation	Acid Red G	[199]

In the case of dye degradation, solution after irradiation is transferred to cuvette of spectrophotometer for absorption studies and the degree of decolorization can be calculated from the decrease in the absorbance of the dye [200]. A cylindrical glass vessel or glass dish is used as photochemical cell for the degradation of the dye solution [201, 202]. Whereas up flow type membrane based or coated surfaces have been reported for degradation [203, 204].

## 5. Factors affecting photocatalytic degradation

There are a number of factors which govern the photodegradation of dye [205].

### 5.1. Photocatalyst concentration

Heterogeneous photocatalysis is influenced by the concentration of photocatalyst [206].  $\cdot\text{OH}$  radicals are increased with the increase in concentration of photocatalyst resulting decolorization of the dye. After a certain limit of time concentration of catalyst solution become opaque and light radiation cannot enter in to activate the catalyst particles. Hence the rate of dye degradation decreased [207].

### 5.2. Dye Concentration

Photo catalytic degradation of those molecules of dye take place which are adsorbed on the surface of photocatalyst particles, whole of the dye molecule do not degrade [208]. If the dye concentration is increased the number of dye molecule in the solution is increased which affect the degradation rate. Hence for the optimum degradation rate, the concentration of dye should not be increased after certain limit [209].

### 5.3. pH of the Solution

pH of the solution also affect the rate of photo degradation of the dye by changing the surface charges of the nanophotocatalyst particles. Hence adsorption of charged particle at the surface of catalyst is altered which changes the rate of degradation reaction [208]. Photocatalyst surface may protonate or deprotonate with the change of pH value. Anionic dyes will be degraded more at lower pH [210]. Reductive cleavage may take place in azo dyes at low pH favoring the degradation of azo dyes [211].

### 5.4. Free Oxygen in solution

$\text{O}_2$  molecule in solution accept the  $e^-$  from conduction band and form stabilize  $\text{O}_2^{\cdot-}$  radicals decreasing the  $e^-/h^+$  recombination rate.  $\text{O}_2^{\cdot-}$  radicals oxidize the dye molecule and degrades.  $\text{O}_2$  does not adsorb on the surface of catalyst. Free  $\text{O}_2$  present in solution stabilize intermediate radicals which are responsible for the mineralization of the dye molecule. It also induces the cleavage mechanism of aromatic bonds in organics which pollute water [212].

### 5.5. Intensity of light and time of irradiation

Intensity of light and irradiation time both have affect on the rate of photo degradation of pollutants [213].

The degradation reaction rate changes linearly if the intensity of light increases at low intensity values ( $0\text{--}20\text{mW}/\text{Cm}^2$ ) but the rate of reaction changes with the square root at intermediate intensity ( $25\text{ mW}/\text{cm}^2$ ) [214]. At higher light intensity the rate of degradation become independent of light intensity. Rate of degradation initially increase if the intensity is increased [215, 216]. Time of irradiation also affect the degradation rate at longer irradiation time byproducts are accumulated on the active sites of nanoparticles resulting in the deactivation of photocatalyst [217].

## 6. Conclusion

Scientists around the world have performed very extensive and promising work in this field. But still there is room to work in this field due to the following grounds. Synthesis of visible light induced nanophotocatalyst with enhanced activity in a controlled and large production manner to meet the commercial requirements. There is evidence of eco-toxicity of nanoparticles and free radical formation in troposphere. There should be a method for efficient and complete removal of these nanoparticles from treated waste water on commercial scale.

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